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APPLICATIONS OF SURFACTANTS IN PHARMACEUTICAL FORMULATION DEVELOPMENT OF CONVENTIONAL AND ADVANCED DELIVERY SYSTEMS

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ABSTRACT: The role of surfactants is very critical in the development of pharmaceutical formulations. The diverse applications in different delivery systems have been highlighted in different reports of formulation development for various conventional and advanced delivery systems. The relevancy of critical micelle concentration and HLB value for the section of surfactants for different drug delivery systems was rationalized with suitable examples. The present attempt is focused on the compilation of all the important aspects of surfactants with a broad discussion on the drug delivery implications. The regulatory status of different investigational surfactants has been criticized relevantly with a compilation of FDA approved surfactants. The safety aspects of newly developed surfactants must be ensured before their incorporation in therapeutic dosage forms. The properties of different categories of surfactants were discussed with special emphasis on their physicochemical properties. The compiled information will make a firm base for the selection of surfactants for conventional and advanced drug delivery systems. Precise information on surfactant toxicity was also included to give a check to the safe concentrations of these surface active agents in pharmaceutical formulation meant for administration through different routes of administration. The various pharmaceutical applications of surfactants were also discussed in detail.

INTRODUCTION: When two phases which are immiscible with each other comes in contact, then the boundary between them is known as the interface. There are several types of interface depending on the types of adjacent phases, such as solid, liquid, or gaseous state. The term surface is commonly used when the interface is formed between either a gas-solid or a gas-liquid interface. Every interface acts as a surface.



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In the pharmaceutical formulation development, one has to deal with the different interfacial phenomenon which affects the characteristic properties of the dosage form or delivery system under consideration. To deal with such interfacial phenomenon in the pharmaceutical dosage form, surfactants are incorporated in the formulations ¹. Surfactants are surface active agents which are amphiphilic. These are interfacially active compounds having both polar (Hydrophilic) and non-polar (Lipophilic) feature within the same molecule ².

The interfacial phenomenon has a significant effect in the field of pharmacy and medicines as it plays a key role in the drug absorption onto solid adjuncts in dosage form, molecules penetration through the biological membrane, and the dispersion of immiscible materials to form emulsion Surfactants are also helpful to enhance the solubility of insoluble therapeutic moiety due to their amphiphilic nature; they possess both oil soluble soluble and water characteristics. Surfactants have also shown the capability to be used as drug carriers. As non-ionic surfactants are widely used to form stable solutions of drugs which are poorly soluble in water. Apart from non-ionic surfactants phospholipids are also used as a tool for drug delivery. To develop a delivery system containing surfactants, the potential and limitations of such systems can be understood by the phase behavior of the surfactants.

Critical Micelle Concentration: In solutions surface, active agent form micelles or aggregates and the process of micelles formation is known as Micellization, or in other words, Micellization is a strongly cooperative self-association process occurring at particular narrow concentration, critical micellar concentration.

The hydrophobic effect is believed to be the main driving force in the self association. Surfactant reduces the free energy in the system by decreasing the hydrophobic surface area. Furthermore, micelles act as the reservoir for the surfactant molecule as a single monomer unit ⁴.

TABLE 1: CHARACTERISTIC VALUES OF CMC AND NUMBER OF SURFACTANT MOLECULES PER MICELLE FOR SOME OF THE IMPORTANT SURFACTANTS 4

MICELLE FOR SOME OF THE INITIATIVE SURFACIANTS				
Name	Type of	CMC	No. of surfactant	
	surfactant	(mmol/m ³)	molecules per micelle	
Potassium laurate	Anionic	2.4×10^{4}	50	
Sodium octane sulfonate	Anionic	15×10^4	28	
Sodium decane sulfonate	Anionic	4×10^{4}	40	
Sodium dodecyl sulfate	Anionic	0.8×10^4	62	
Decytrimethyl ammonium bromide	Cationic	6.3×10^4	36	
Tetradecyltrimethyl ammonium chloride	Cationic	0.3×10^4	64	
Dodecylammonium chloride	Cationic	1.3×10^4	55	
Polyoxyl 8 dodecyl ether	Non-ionic	0.013×10^{4}	132	
Polyoxyl 12 dodecyl ether	Non-ionic	0.014×10^4	78	
Nonoxynol 10	Non-ionic	0.07×10^4	276	
Nonoxynol 30	Non-ionic	0.024×10^4	44	

The capability of the surfactant molecule to lower the interfacial surface tension depends on the free monomer concentration at which formation of micelles starts is known as critical micelles concentration. Micelles are spherical or cylindrical. Ionic surfactant has higher CMC value than the non-ionic because of the electrostatic repulsion of the head group makes micellization more difficult. A representative of CMC values and aggregation numbers of surfactant molecules per micelles are listed in **Table 1**. ⁵

Phase Behaviour of Surfactant: ⁶ Route of administration of for insertion of surfactant in the body is important, which is better understood by the phase behavior of surfactants. If surfactants are diluted below its CMC, it may lead to precipitation of drug which is administered. Such kind of precipitation is most commonly seen in the case of intravenous administration. Non-ionic surfactants are preferred over ionic for being used in the delivery system as they possess lower CMC.

- A) Equilibrium Phase Structure: As surfactants self-associate in a wide variety of solvents, hence their aggregation varies between solvents. As the continuous phase in most of the delivery systems are water or buffer solutions, it is important to predict the range of equilibrium phase structure that is incorporated in such solutions. Surfactant generally aggregate when dispersed in water above its CMC, aggregation depends on the molecular geometry into any of the four types isotropic micellar phase, liquid crystalline, hexagonal lamellar and cubic phase. Apart from these some of the usual structures are also observed such as helical bi-layers and fiber gels.
- **B)** Modified Phase Structure: Apart from the equilibrium phase, there are some non-equilibrium and modified structures also used in drug delivery. Vesicles are formed by lamellar phase dispersion in excessive water or non-aqueous phase. Reverse vesicles are formed by dispersion over oil. These non-equilibrium structures are prepared using

methods such as sonication and will eventually reequilibrate back into the lamellar phases from which they originate. Polymerized aggregates are made to use polymerization to stabilize various developing phase structures. Micelles polymerization has the significant in-vivo advantage that these structures do not breakdown on dilution. Because of their size (ranging from tens to hundreds of nm), these aggregates can cause problems as they are not readily excreted from the body, hence such systems will probably have limited clinical use, although they may have a use in oral administration. Biodegradable polymerized aggregates are presently being investigated

Hydrophilic-Lipophilic Balance Value: In 1947, Griffith developed a system called hydrophiliclipophilic balance (HLB) for selecting the surfactants according to Hydrophilic/ their lipophilic nature. Griffith explained HLB value for a surfactant as the mol% of the hydrophilic group divided by 5. HLB value indicates the polarity of the surfactants. It is also used to describe the functional properties of the surfactants. Concerning formulation under development surfactants having high polarity are assigned higher value while the surfactants with low polarity are assigned lower value. The ionic nature of the surfactant is an important consideration for its incorporation in any formulation ⁴. The function and properties of surfactants can be represented in terms of HLB values Table 2.

TABLE 2: PROPERTIES OF SURFACTANTS AND THEIR HLB VALUE

Properties	HLB value
Oil soluble	<10
Water soluble	>10
Antifoaming	4–8
Water in oil emulsifier	7–11
Oil in water emulsifier	12–16
Wetting agent	11–14
Detergent	12–15
Stabilizer	16–20

Lipophilic surfactants used to couple water-soluble material into non-aqueous oil-based system whereas hydrophilic surfactant is used for solubilization and detergency. The HLB value of surfactants depends on oil type and the temperature of the solution ⁷. Identifying the correct HLB number can be done by observing an indication when the small quantity of surfactant is mixed with

water and shaken. The appearance of the solution indicates the HLB number. The more the hydrophilic surfactant higher is the HLB number ⁸.

Classification of Surfactants: Surfactants are classified into four groups depending upon the charge possessed by their polar group as cationic, anionic, amphoteric, and non-ionic. Fig. 1 represents the types of surfactants. Table 3 represents a hydrophilic group of surfactants. The different active drugs for therapeutic delivery possess different natures, *i.e.* as the hydrophilic part of surfactant may have positive, negative, or both charges or may have no charges.

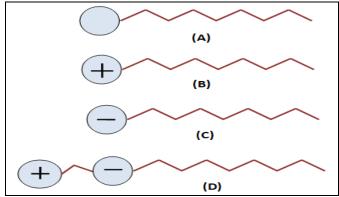


FIG. 1: TYPES OF SURFACTANT (A) NON-IONIC (B) CATIONIC (C) ANIONIC (D) AMPHOTERIC

A) Anionic Surfactants: These surfactants possess negative charge on their head group while straight tail chains are composed of saturated/unsaturated C12-C18 aliphatic group. The potential for aqueous solubility of these surfactants depends on the double bonds present in the molecule. Owing to their superior hair conditioning property, anionic surfactants are preferred for the formulation of shampoo's meant for oil removal from hairs. Deactivation of anionic surfactants is observed when mixed with water due to the higher concentration of cations (Ca⁺⁺ and Mg⁺⁺) present in water ⁹. Anionic surfactant can be classified based on functional groups at their head, e.g. sulfonate, phosphate, sulfate, and carboxylate ¹⁰.

B) Cationic Surfactants: These surfactants possess a positive charge on their head. Cationic surfactants are having single long alkyl group exhibit good aqueous solubility while surfactants with multiple long alkyl groups (hydrophobe) are dispensable in water and exhibit solubility in organic solvents ¹¹.

TABLE 3 TYPICAL HYDROPHILIC GROUP OF SURFACTANTS 11, 33, 34

Type	Examples	Hydrophilic Group	Structure
Anionic	Sodium lauryl sulfate, alkyl	Sulfate	-OSO ₂ O-
	benzene, sodium laureth	Sulphonate	-SO ₂ O-
	sulfate, diglyceride amino	Ether sulfate	-(OCH ₂ CH ₂) _n OSO ₂ O-
	phosphoric acid, propane	Ether phosphate	-(CH2CH2O)nP(O)O-
	1,2,3-triol, sodium dilaurate-	Ether carboxylate	-(CH ₂ CH ₂ O) _n CO ₂ -
	7 citrate	Carboxylate	-C(O)O ⁻ -
Cationic	Cetyl trimethyl ammonium	Primary ammonium	$-N^+H_3$ -
	bromide, benzalkonium	Secondary ammonium	$-N^+(R)H_2$ -
	chloride, cetyl pyridinium	Tertiary ammonium	$-N^{+}(R)_{2}H-$
	chloride	Quaternary ammonium	$-N^{+}(R)_{3}$ -
Amphoteric	Lecithins, betaines, alkyl	Amine oxide	$-N^{+}(R)_{3}O^{-}$
_	amino propionic acid,	Betain	$-N^+H(R)_2(CH_2)_nC(O)O^-$
	sodium coco glycinate	Aminocarboxylate	$-N^{+}H(R)_{3}(CH_{2})_{n} C(O)O^{-}$
Non-ionic	Cetyl alcohol, stearyl	Polyoxyethylene	-(OCH ₂ CH ₂) _n OH-
	alcohol, alkyl	Acetylenic	-CH(OH)CCH(OH)-
	polyglucosides, tweens,	Monoethanolamine	-NHCH ₂ CH ₂ OH-
	spans	Diethanolamine	$-N(CH_2CH_2OH)_2$

C) Amphoteric Surfactants: The head of these surfactants is composed of both positive and negative charge groups. They are also known as zwitterionic surfactants. These are soluble in water but have minimal solubility at isoelectric point. They are stable at both alkaline and acidic pH of the solution in which they are dissolved ¹². These surfactants acquire positive charge in acidic pH solution and show characteristics similar to cationic surfactants while at alkaline pH they acquire negative charge in the alkaline pH and shows characteristic of the anionic surfactant. It can be explained as:

$$N^+$$
....COO+ \longleftrightarrow N^+COO- \longleftrightarrow NHCOO- Acidic pH<3 Isoelectric point Alkaline pH>6

The surface activity of the amphoteric surfactants depends on the distance between the charged groups. Hence, shows maximum surface activity at isoelectric point. The most commonly used class of amphoteric surfactant is N-alkyl betaine which is derived from trimethylglycine, *e.g.* lauryl amido propyl dimethyl betaine. Another classes are N-alkyl amino propionates and alkyl imidazoline. Zwitterionic surfactants are best used in dermatological products. They have low eye and skin irritability, hence used in shampoos and cosmetics. They show good antistatic property and are foam boosters ¹³.

D) Non-Ionic Surfactant: These do not produce ions in aqueous solutions. Hence, they are compatible and excellent candidates to enter

complex mixtures. These are less sensitive to electrolytes, particularly divalent cations than ionic surfactant can be used with high salinity. These are good emulsifier and wetting agents and have good foaming properties. They exhibit low toxicity level. The most commonly used non-ionic surfactants are ethers of fatty alcohols. The sorbitan esters are water-insoluble whereas soluble in alcohol and have low HLB value ¹⁴.

Surfactant Protein: Total 10% of the protein by weight has been isolated from the surfactant. Major parts of these proteins are having serum protein, *i.e.* about 80% and the remaining 20% are specific to surfactant.

TABLE 4 TYPES OF SURFACTANT PROTEINS, THEIR MOLECULAR CHARACTERISTIC, AND FUNCTIONS ¹⁶

Type	Molecular	Main
	Characteristic	Function
SP-A	Lectin/collagen	Supports alveolar
	hybrid	macrophage activities
		and regulate surfactant
		secretion
SP-B	Disulfide bridge	Optimize surface
		activity
SP-C	Rich in	Optimize surface
	hydrophobic valine	activity
SP-D	Lectin/collagen	Interacts with alveolar
	hybrid	macrophage and
		regulate surfactant
		secretion

Till date, there are four surfactant specific proteins identified are termed as surfactant protein A, B, C and D according to the decreasing order of their

molecular weight. Surfactant Protein A is most commonly used and found in the alveolar space ¹⁵. **Table 4** represents the types of surfactant proteins.

Gemini Surfactant: These are dimeric molecules consisting of two head groups linked together with a short spacer and two hydrophobic tails. They have a high affinity in lowering the surface tension and very low CMC. This effect is due to the good packing of the gemini surfactant molecules at the air/water interface. Use of Gemini surfactant shows special interest as the drug vesicles and in gene therapy. GS can be synthesized at low cost, hence are advantageous for pharmaceutical industries. Cationic-serine based GS have improved the interfacial properties and lowered toxicity showing potential use in the biological application. GS has more ability than other surfactants in dispersing CNTs. Nimoipine-loaded egg phosphatidylcholinesodium glycocholate mixed micelles improves the water solubility of nimidipine, thus enhancing their chemical use ¹⁷. **Fig. 2** represents the structure of gemini surfactant. Srivastava et al. observed the synergetic effect of the mixed system due to hydrophobic interaction between Gemini surfactant and tetracaine hydrochloride, which were used to stabilize the silver nanoparticles ¹⁸.

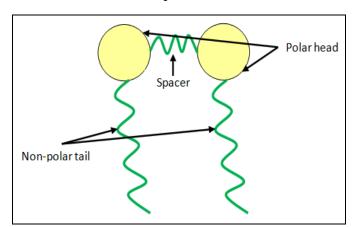


FIG. 2: STRUCTURE OF GEMINI SURFACTANT

Pharmaceutical Application of Surfactants:

A) As Permeation/Absorption Enhancers: Ionic surfactants are enhanced transdermal absorption by disordering the lipid bilayer of the stratum corneum and by denaturation of keratin. Azone (1-dodecylazacycloheptan-2-one or laurocapram) is one of the most efficient enhancers of percutaneous absorption. It enhances the penetration of hydrophilic and lipophilic compounds. Azone leads to the fluidization of the intercellular lipid lamellar

part of the stratum corneum ¹⁹. Same as with DMSO it reduces the resistance of the lipid barrier and thus increases the lipid fluidity. Alcohol derivatives of N, N disubstituted amine acids, and hexamethylene lauramine also enhance the permeability of the drug ²⁰.

- **B)** In Respiratory Distress Therapy: Surfactant preparations are used in the treatment of neonatal respiratory distress syndrome (also known as hyaline membrane disease) in premature infants. These preparations are used in combination with supplement oxygen and mechanical ventilation to facilitate a gas exchange for either prophylactic or rescue treatment of neonatal respiratory syndrome ²¹
- C) As Flocculating Agent: These are used to decrease the rate of sedimentation of floccules example of such agents are tragacanth, carbopol 934, methylcellulose, vegum or bentonite used either alone or in combination. Addition of an anionic electrolyte example monobasic potassium phosphate is used for flocculating positively charged particles ²¹.
- **D) In Suppository Bases:** Several non-ionic surfactants are used in the development of suppository bases. Some of these bases are used in formulating both oil and water-soluble drugs ²². Polyoxyethylene sorbitan fatty acids esters (tween), polyoxyethylene stearates, and the sorbitan fatty acid esters (span) are some surface active agents used in the formulation of suppositories ²³.
- E) In Suspension Aerosols: These reduce agglomeration thus leads to an increase in the stability of the suspension. These orient at the solid-liquid interface and coat each particle in the suspension aerosols are non-ionic surfactants and those surfactant whose HLB value is less than 10.
- **F)** For Contact Lens Cleaning: Surfactants emulsify accumulated oils, inorganic compounds and lipid over the contact lenses, hence are good cleansers. They are used by just placing the drop of surfactant over the lens and gently cleaning the lens back and forth or used with mechanical washing device. Non-ionic detergents, wetting agents and buffers are used as ingredients for cleaning ^{25, 21}.

G) As Emulsifying Agent: Lipophilic part of the surfactants is generally responsible for the surface activity. Depending on the individual nature of the surfactant these are used to form o/w and w/o emulsions ²⁶. Non-ionic surfactants are effective at the pH range of 3-10, the cationic surfactant is effective over pH range of 3-7, here as anionic surfactants are effective at the pH range more than 8. ^{13, 27}

H) As Cerumen Removing Solutions: The waxy deposition in the external auditory canal, which is composed of secretions of sweat and sebaceous gland, is known as cerumen. Some of the synthetic surfactants been utilized have cerumenolytic activity to remove the ear wax, e.g. triethanolamine polypeptide oleate-condensate (Cerumenex drops) combination with propylene glycol. Another example is carbamide peroxide in glycerine/propylene combination with (Debrox drops). Carbamide peroxide, when comes in contact with oxygen, destroys the impacted wax, which leads to the easy removal of wax ²⁸.

I) In the Petroleum Industry: Surfactants show great diversity and practical importance in the petroleum industry and are advantageous in the

production of petroleum processes like in the reservoir of oil and gas wells, in surface processing operations. CMC is of great importance in the selection of the surfactant to be used in the petroleum industry. For example enhance recovery of oil process includes the use of surfactant involving micellar, alkali/ surfactant/ polymer (A/S/P) and gas (hydrocarbons, N₂, CO₂ or steam) flooding. The surfactant must be present in the concentration more than CMC because the effect of surfactant is obtained at the significant CMC whether it is lowering of interfacial tension or for promoting the stability ^{29, 30}.

Regulatory Status for Surfactants: Any substance which is added to the food is recognized as additives, which are the subject of approval by the Food and Drug Administration (FDA). Generally Recognised as Safe (GRAS) under sections 201(s) and 409 of the federal food, drug, and cosmetic act. Under section 201(s) and 409 and FDA's implementing regulations in 21 CFR(Code of Federal Regulations) 170.3 and 21 CFR 170.3, the additive must be GRAS either through scientific procedures or for an additive used in food before 1958. **Table 5** shows some FDA approved surfactants ¹⁰.

TABLE 5: FDA APPROVED SURFACTANTS WITH THEIR COLOUR, MELTING POINT AND HLB VALUE 10

Name	Colour	Melting point	HLB value	FDA status
Sorbitan monostearate	Ivory colored	128 − 132 °F	4.7	Approved
Polyoxyethylene (20) sorbitan monostearate	Yellow oily fluid	600 cp	14.9	Approved
Polysorbate 80	Yellow oily fluid	400 cp	15.0	Approved
Polyoxyethylene (20) sorbitan Tristearate	Tan waxy solvent	~ 92 °F	10.5	Approved
Mono and diglycerides	Ivory white colored solid	135 – 142 °F	3	GRAS

Surfactant Toxicity: The most common type of toxicity caused by surfactants is in the aspects of dermatology. Surfactants can get adsorbed on the surface of the biomembrane due to the hydrophobic interactions with proteins. It binds on the interface and leads to the membrane disruption, which affects the normal functioning of the cell. Interaction of surfactant with red blood cells (RBC) can lead to hemolysis ³¹.

Anionic surfactants are more toxic as compared to the non-ionic surfactants example sodium dodecyl sulfate (SDS) used in toothpaste is more irritant than ether sulfate used in hand dishwashing formulations. Some of the amphoteric surfactants such as betaines are also used to reduce the skin irritation caused by anionic surfactant ³².

It has also been reported that the surfactants have shown a negative effect on micro-organisms example phosphate solubilizing *Acinetobacter junii*, autotrophic ammonia oxidizing *Nitrosomonas*. SDS and Triton X 100 (non-ionic surfactants) affect the nitrogen-fixing ability and growth of cyanobacteria *Gloecapsa* at a concentration of 50 and 500 ppm. LAS has the capability to destabilize protease and amylase activity of bacteria *Bacillus licheniformis* at a lower concentration than CMC ¹¹.

Patents on Surfactants: Holtze *et al.*, developed surfactant system containing hydrophilic tail used to stabilize aqueous or hydrocarbon droplets in fluoronic continuous phase. The developed system was composed of a fluorophilic tail and a head group so as to create a surfactant with a suitable

geometry to stabilize the reverse emulsion containing aqueous or lipophilic droplets in a fluorophilic continuous phase. Policello *et al.* worked on trisiloxane compounds to improve the delivery of active ingredients as aqueous solutions. When used in aqueous solutions, trisiloxane type compounds have been reported to enable the

control over wetting, spreading, foaming, and detergency processes to achieve the desired effect. However, these compounds were reported to be effective only in a narrow pH range, *i.e.* from a slightly acidic pH of 6 to a very mildly basic pH of 7.5. **Table 6** provides the details about the patents on surfactants.

TABLE 6: PATENTS ON SURFACTANTS

Patent no.	Year	Title	Inventors	Reference
US 9,012,390 B2	2015	Fluorocarbon emulsion stabilizing Surfactants	Holtze et al.,	35
9018150	2015	Cleansing composition with cationic surfactants	Kirolos Rizk	36
US 8,197.841 B2	2012	Polymerizable surfactants and comonomers	Linhardt et al.,	37
US 8,235,120 B2	2012	Mesophase fluids with extended Chain surfactants	Quintero et al.	38
		for downhole treatments		
US 7,935,842 B2	2011	Hydrolysis resistant Organomodified trsiloxane	Policello et al.,	39
		Surfactants		

Surfactant-Drug Interaction: Akram M. analyzed that cationic gemini surfactants show stronger binding constant with drug ibuprofen (IBF) than the other surfactants Kb values obtained through the techniques: Intrinsic fluorescence, UV-Visible, and CV follow the trend as C_{12} -E2O- $C_{12} > C_{14}$ -E2O- $C_{14} > C_{16}$ -E2O- C_{16} because of higher penetration efficiency of ibuprofen in the looser micelles. Intrinsic fluorescence also illustrates that the hydrogen bonding and van der Waal forces play a dominant role in the exothermic binding of IBF-Cm-E2O-Cm. Surfactants are used to increase the rate of dissolution of some drugs 40 .

Pan Fang showed that surfactants possess the property of membrane lysis in bacteria. Most of the studied surfactant showed membrane-lytic property above their CMC, but some like C12TAB and anionic SDS showed the membrane-lytic property below their CMC, causing structural damage to the membrane, mitochondria, and nuclei of bacteria. While with the increase in acyl chain length of SME surfactants showed a sharp decline in membrane lysis and with the physical feature of concentration-dependent also showed cytotoxicity and bactericidal action against *E. coli* and *S. aureus* 41

Smedt and Raemdonk discussed that pulmonary surfactants could also be used for surfactant replacement therapy for the treatment of respiratory distress syndrome. Surfactant proteins can be used in drug delivery as they modulate the pulmonary distribution of drugs for the treatment of lung cancer and pulmonary lung disease. Accordingly,

Wu and Colleagues investigated the conjugation of an anti-SP-C antibody to liposome for dual purpose, i.e. increasing the retention time and targeting microRNA delivery to alveolar type II The intranasal administration of LP-ODNanti-SP-C showed high in-vivo specificity for type II cells, with retention time up to 48 h ⁴². Tozuka prepared alternate formulation of DCP SDC and DCP-Stevia-G and analyzed the improved property of micellization when compared to single components. Negative values of interaction parameters and free energy showed that interaction between SDC/stevia-G and DCP forms stable mixed micelles. Also showed increase adsorption of nanosized micelles and mixed micelles the cell membrane and delivered dug to the target cells. Hence, formulation consisting of nanosized drug and surfactant showed reduced cytotoxicity and improved the solubility of poorly soluble watersoluble drugs ⁴³.

Azum N. Studied the interaction of antipsychotic drug chlorpromazine (CPL) hydrochloride with mixed surfactant (CTAB and 16-4-16), which are used to reduce the side effects of CPZ. Gemini surfactants are used instead of conventional as they have lower CMC values, which tends to reduce the carrying amount and also increase the amount of drug to be incorporated. The formation of mixed micelle with negative values of free energy showed that the adsorption process is primary, whereas the process of Micellization is secondary ⁴⁴.

CONCLUSION: For the development of novel and conventional dosage form, the role of

surfactants is well established. However, their rational use according to the different route of administration is to be closely monitored to avoid toxic effects. Furthermore, extensive safety studies are required to establish the safety profile of newer surfactant at the investigational stage.

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